

Технические характеристики

По вопросам продаж и поддержки обращайтесь:

Алматы (7273)495-231	Казань (843)206-01-48	Новокузнецк (3843)20-46-81	Смоленск (4812)29-41-54
Архангельск (8182)63-90-72	Калининград (4012)72-03-81	Новосибирск (383)227-86-73	Сочи (862)225-72-31
Астрахань (8512)99-46-04	Калуга (4842)92-23-67	Омск (3812)21-46-40	Ставрополь (8652)20-65-13
Барнаул (3852)73-04-60	Кемерово (3842)65-04-62	Орел (4862)44-53-42	Сургут (3462)77-98-35
Белгород (4722)40-23-64	Киров (8332)68-02-04	Оренбург (3532)37-68-04	Тверь (4822)63-31-35
Брянск (4832)59-03-52	Краснодар (861)203-40-90	Пенза (8412)22-31-16	Томск (3822)98-41-53
Владивосток (423)249-28-31	Красноярск (391)204-63-61	Пермь (342)205-81-47	Тула (4872)74-02-29
Волгоград (844)278-03-48	Курск (4712)77-13-04	Ростов-на-Дону (863)308-18-15	Тюмень (3452)66-21-18
Вологда (8172)26-41-59	Липецк (4742)52-20-81	Рязань (4912)46-61-64	Ульяновск (8422)24-23-59
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Екатеринбург (343)384-55-89	Москва (495)268-04-70	Санкт-Петербург (812)309-46-40	Хабаровск (4212)92-98-04
Иваново (4932)77-34-06	Мурманск (8152)59-64-93	Саратов (845)249-38-78	Челябинск (351)202-03-61
Ижевск (3412)26-03-58	Набережные Челны (8552)20-53-41	Севастополь (8692)22-31-93	Череповец (8202)49-02-64
Иркутск (395)279-98-46	Нижний Новгород (831)429-08-12	Симферополь (3652)67-13-56	Ярославль (4852)69-52-93
Россия (495)268-04-70	Киргизия (996)312-96-26-47	Казахстан (7172)727-132	

Adjustable Tap & Reamer Wrenches Bar Type

The straight handle design of these tap wrenches provides greater leverage, particularly useful when working with large diameter taps.

These are manufactured in two types.

a. Professional

Professional quality tap wrenches with an all steel body, these provide a positive grip combined with the sensitivity required when tapping a blind hole

Jaws are hardened and tempered for increased resistance to wear.

The wrench body is black powder coated with attractive chrome plated handles

b. Industrial

Extra heavy duty, industrial quality tap wrenches - virtually unbreakable.

Nr. 0, 5 & 6 have a forged body.

Nr. 00, 7 & 8 have die cast body.



ORDERING INFORMATION

CAT NR.	ORD NR.	LENGTH		JAW HOLDING CAPACITY			
				SQUARE SIZE		TAP SIZE	
		(INCH)	(MM)	(INCH)	(MM)	(INCH)	(MM)
PROFESSIONAL							
ARWR/1/SPL	09210	5	125	7/64-5/32	2.5-4	1/8-3/16	M3-M5
*ARWR/2/SPL	09211	8.17/64	210	1/8-1/4	3.15-6.3	3/16-5/16	M4-M8
*ARWR/3/SPL	09212	12.13/64	310	1/8-3/8	3.15-9.5	3/16-9/16	M4-M14
ARWR/44/SPL	09213	16	400	7/32-5/8	5.6-16	7/16-1.1/8	M7-M27
INDUSTRIAL							
ARWR/SG/0	09221	8	200	3/32-1/2	2.5-12	1/8-3/8	M1-M12
ARWR/SG/00	09220	5.11/32	133	5/64-9/32	2-7.35	1/8-1/4	M1-M6
ARWR/SG/5	09222	10.8	270	11/64-9/16	4.25-14.4	3/16-5/8	M4-M16
ARWR/SG/6	09223	14.8	370	11/64-11/16	4.25-17.7	3/16-7/8	M4-M20
ARWR/SG/7	09224	19.6	490	1/4-29/32	6.8-23.35	1/4-1.1/8	M6-M30
ARWR/SG/8	09225	29.6	740	3/8-1.13/32	9.2-36.0	1/2-1.3/4	M9-M45

* Best Seller

This range of tap wrenches are ideal for holding taps, reamers, screw extractors and other such small hand turned tools. All wrenches have a sliding T handle frictionally held, that allows these tap wrenches to be used even in confined spaces.

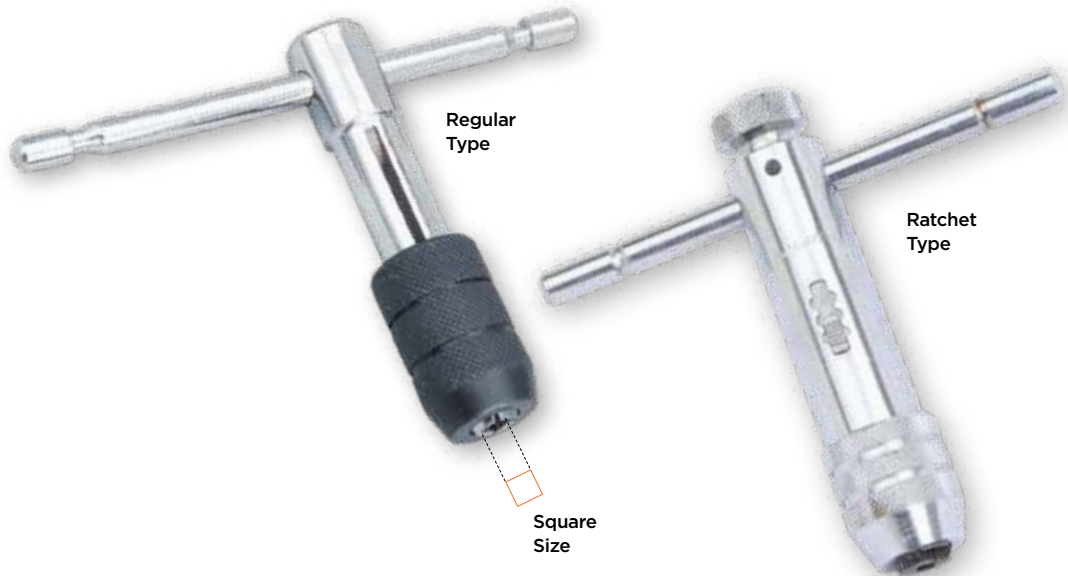
These are available in two types:

a. Regular T Handle Type -

Self-centering hardened steel jaws provide a positive grip on taps, reamers and other such small tools.

b. Ratchet Type

These tap wrenches have self centering hardened steel jaws and knurled chuck sleeve, which provide positive grip on taps, reamers and other such small tools. The ratchet can be set left or right, or direct engagement in neutral position. This feature allows them to be used in confined areas with ease



ORDERING INFORMATION

CAT. NR.	ORD NR.	OVERALL LENGTH (L)		JAW HOLDING CAPACITY			
				SQUARE SIZE		TAP SIZE	
		(INCH)	(MM)	(INCH)	(MM)	(INCH)	(MM)
REGULAR							
TW/3-16	09300	2.23/64	60	5/64 - 5/32	2 - 4	1/16 - 3/16	M2 - M5
TW/1-4/SPL	09301	2.3/4	70	5/64 - 13/64	2 - 5	1/16 - 1/4	M2 - M6
*TW/1-4	09302	2.3/4	70	1/8 - 13/64	3.15 - 5	5/32 - 1/4	M4 - M6
TW/5-16	09303	3.9/64	80	5/32 - 1/4	4 - 6.3	3/16 - 5/16	M5 - M8
*TW/1-2	09304	3.35/64	90	13/64 - 5/16	5 - 8	1/4 - 1/2	M6 - M10
RATCHET TYPE							
*TW/R/1-4	09322	3.3/8	86	7/64 - 7/32	2.6 - 5.5	5/32 - 1/4	M4 - M6
*TW/R/5-16	09323	4.3/8	111	3/16 - 5/16	4.6 - 8	1/4 - 1/2	M6 - M12

* Best Seller



Hand Taps Carbon Steel

Taps are used for cutting internal threads in predetermined holes. These perform best in materials where the cutting action results in chips which break up readily and do not present problems of chip disposal. Taps are usually used in sets of 3 (taper, second and bottom).

Taper

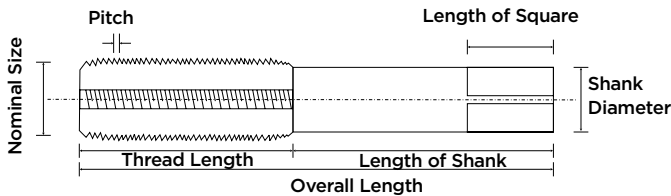
Used to provide a quick & easy start, but this will not cut the thread down to the bottom of the hole.

Second

Used to increase the size of cut.

Bottom

Used for follow through right to the bottom to obtain full depth of thread. As opposed to straight threads such as BSW, UNC, UNF, Metric etc; taps with parallel threads are shorter in length and are used for parallel threading. These are used in sets of 2. All taps are right hand taps.



BRITISH STANDARD WHITWORTH (BSW) 55° - SET OF 3

CAT NR.	ORD NR.	NOMINAL SIZE (INCH)	TPI (THREAD PER INCH)
TAP/1-16	09400	1/16	60
TAP/3-32	09401	3/32	48
TAP/1-8	09402	1/8	40
TAP/5-32	09403	5/32	32
TAP/3-16	09404	3/16	24
TAP/7-32	09405	7/32	24
TAP/1-4	09406	1/4	20
TAP/9-32	09407	9/32	20
TAP/5-16	09408	5/16	18
TAP/3-8	09409	3/8	16
TAP/7-16	09410	7/16	14
TAP/1-2	09411	1/2	12
TAP/9-16	09412	9/16	12
TAP/5-8	09413	5/8	11
TAP/11-16	09414	11/16	11
TAP/3-4	09415	3/4	10
TAP/13-16	09416	13/16	10
TAP/7-8	09417	7/8	9
TAP/15-16	09418	15/16	9
TAP/0-1	09419	1	8
TAP/1-1-8	09420	1.1/8	7
TAP/1-1-4	09421	1.1/4	7
TAP/1-3-8	09422	1.3/8	6
TAP/1-1-2	09423	1.1/2	6
TAP/1-3-4	09424	1.3/4	5
TAP/0-2	09425	2	4.1/2

BRITISH STANDARD FINE (BSF) 55° - SET OF 3

CAT NR.	ORD NR.	NOMINAL SIZE (INCH)	TPI (THREAD PER INCH)
TAP/BSF/3-16	09800	3/16	32
TAP/BSF/7-32	09801	7/32	28
TAP/BSF/1-4	09802	1/4	26
TAP/BSF/9-32	09803	9/32	26
TAP/BSF/5-16	09804	5/16	22
TAP/BSF/3-8	09805	3/8	20
TAP/BSF/7-16	09806	7/16	18
TAP/BSF/1-2	09807	1/2	16
TAP/BSF/9-16	09808	9/16	16
TAP/BSF/5-8	09809	5/8	14
TAP/BSF/11-16	09810	11/16	14
TAP/BSF/3-4	09811	3/4	12
TAP/BSF/13-16	09812	13/16	12
TAP/BSF/7-8	09813	7/8	11
TAP/BSF/15-16	09814	15/16	11
TAP/BSF/0-1	09815	1	10
TAP/BSF/1-1-8	09816	1.1/8	9
TAP/BSF/1-1-4	09817	1.1/4	9
TAP/BSF/1-3-8	09818	1.3/8	8
TAP/BSF/1-1-2	09819	1.1/2	8
TAP/BSF/1-3-4	09820	1.3/4	7
TAP/BSF/0-2	09821	2	7

UNIFIED COARSE (UNC) 60° - SET OF 3

CAT NR.	ORD NR.	NOMINAL SIZE	TPI (THREAD PER INCH)
		(INCH)	
TAP/UNC/1-4	09900	1/4	20
TAP/UNC/9-32	09909	9/32	20
TAP/UNC/5-16	09901	5/16	18
TAP/UNC/3-8	09902	3/8	16
TAP/UNC/7-16	09903	7/16	14
TAP/UNC/1-2	09904	1/2	13
TAP/UNC/9-16	09910	9/16	12
TAP/UNC/5-8	09905	5/8	11
TAP/UNC/11-16	09911	11/16	11
TAP/UNC/3-4	09906	3/4	10
TAP/UNC/13-16	09912	13/16	10
TAP/UNC/7-8	09907	7/8	9
TAP/UNC/15-16	09913	15/16	9
TAP/UNC/0-1	09908	1	8
TAP/UNC/1-1-8	09914	1.1/8	7
TAP/UNC/1-1-4	09915	1.1/4	7
TAP/UNC/1-3-8	09916	1.3/8	6
TAP/UNC/1-1-2	09917	1.1/2	6
TAP/UNC/1-3-4	09918	1.3/4	5
TAP/UNC/0-2	09919	2	4.1/2

UNIFIED FINE (UNF) 60° - SET OF 3

TAP/UNF/1-4	10100	1/4	28
TAP/UNF/5-16	10101	5/16	24
TAP/UNF/3-8	10102	3/8	24
TAP/UNF/7-16	10107	7/16	20
TAP/UNF/1-2	10103	1/2	20
TAP/UNF/9-32	10117	9/32	
TAP/UNF/9-16	10108	9/16	18
TAP/UNF/5-8	10104	5/8	18
TAP/UNF/11-16	10109	11/16	18
TAP/UNF/3-4	10105	3/4	16
TAP/UNF/13-16	10110	13/16	16
TAP/UNF/7-8	10111	7/8	14
TAP/UNF/15-16	10112	15/16	14
TAP/UNF/0-1	10106	1	12
TAP/UNF/1-1-8	10113	1.1/8	12
TAP/UNF/1-1-4	10114	1.1/4	12
TAP/UNF/1-3-8	10115	1.3/8	12
TAP/UNF/1-1-2	10116	1.1/2	12

BRITISH STANDARD PARALLEL (BSP) 55° - SET OF 2

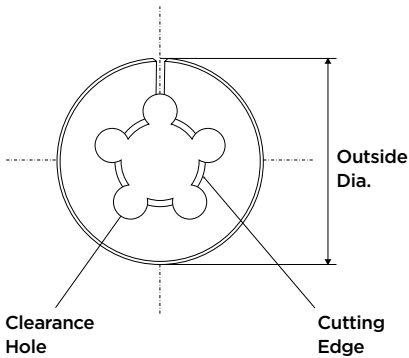
TAP/2/BSP/1-8	09500	1/8	28
TAP/2/BSP/1-4	09501	1/4	19
TAP/2/BSP/3-8	09502	3/8	19
TAP/2/BSP/1-2	09503	1/2	14
TAP/2/BSP/5-8	09504	5/8	14
TAP/2/BSP/3-4	09505	3/4	14
TAP/2/BSP/7-8	09507	7/8	14
TAP/2/BSP/0-1	09506	1	11
TAP/2/BSP/1-1-4	09508	1.1/4	11
TAP/2/BSP/1-1-2	09509	1.1/2	11
TAP/2/BSP/1-3-4	09511	1.3/4	11
TAP/2/BSP/0-2	09510	2	11

METRIC -SET OF 3

CAT. NR.	ORD NR.	NOMINAL SIZE	PITCH
		(INCH)	
TAP/2M	09602	2	0.40
TAP/3M	09603	3	0.50
TAP/4M	09604	4	0.70
TAP/5M	09605	5	0.80
TAP/6M	09606	6	1.00
TAP/7M	09607	7	1.00
TAP/8M/SPL	09660	8	1.00
TAP/8M	09608	8	1.25
TAP/9M/SPL	09661	9	1.00
TAP/9M	09609	9	1.25
TAP/10M/SPL1	09663	10	1.00
TAP/10M/SPL	09662	10	1.25
TAP/10M	09610	10	1.50
TAP/11M	09611	11	1.50
TAP/12M/SPL2	09666	12	1.00
TAP/12M/SPL	09664	12	1.25
TAP/12M/SPL1	09665	12	1.50
TAP/12M	09612	12	1.75
TAP/14M/SPL	09667	14	1.25
TAP/14M/SPL1	09668	14	1.50
TAP/14M	09614	14	2.00
TAP/16M/SPL	09669	16	1.50
TAP/16M	09616	16	2.00
TAP/18M/SPL	09670	18	1.50
TAP/18M/SPL1	09671	18	2.00
TAP/18M	09618	18	2.5
TAP/20M/SPL	09672	20	1.5
TAP/20M/SPL1	09673	20	2.00
TAP/20M	09620	20	2.50
TAP/22M/SPL1	09674	22	1.50
TAP/22M	09622	22	2.50
TAP/24M	09624	24	3.0
TAP/27M	09627	27	3.0
TAP/30M	09630	30	3.5
TAP/33M	09633	33	3.5
TAP/36M	09636	36	4.0
TAP/39M	09639	39	4.0
TAP/42M	09642	42	4.5
TAP/45M	09645	45	4.5
TAP/48M	09648	48	5.0
TAP/52M	09652	52	5.0



Dies are used for cutting external threads. These are used as individual pieces, the same die being passed over the job many times to obtain clean threading. Manufactured from carbon steel.



BRITISH STANDARD ROUND DIES

CAT. NR.	ORD. NR.	CAT. NR.	ORD. NR.	NOMINAL SIZE	OUTER DIA.
BRITISH STANDARD WHITWORTH 55° (BSW)		BRITISH STANDARD FINE 55° (BSW)		(INCH)	(INCH)
DI/0-1	10201	DI/BSF/0-24	14900	1/16	13/16
DI/0-2	10202	DI/BSF/0-25	14901	3/32	13/16
DI/0-3	10203	DI/BSF/0-26	14902	1/8	13/16
DI/0-4	10204	DI/BSF/0-27	14903	5/32	13/16
DI/0-5	10205	DI/BSF/0-28	14904	3/16	13/16
DI/0-6	10206	DI/BSF/0-29	14905	7/32	13/16
DI/0-7	10207	DI/BSF/0-30	14906	1/4	1
DI/0-7/SPL	10224	DI/BSF/0-30/SPL	14907	1/4	13/16
DI/0-8	10208	DI/BSF/0-31	14908	5/16	1
DI/0-9	10209	DI/BSF/0-32	14909	3/8	1
DI/0-10	10210	DI/BSF/0-33	14910	5/16	1.1/2
DI/0-11	10211	DI/BSF/0-34	14911	3/8	1.1/2
DI/0-12	10212	DI/BSF/0-35	14912	7/16	1.1/2
DI/0-13	10213	DI/BSF/0-36	14913	1/2	1.1/2
DI/0-14	10214	DI/BSF/0-37	14914	9/16	1.1/2
DI/0-15	10215	DI/BSF/0-38	14915	5/8	1.1/2
DI/0-16	10216	DI/BSF/0-39	14916	11/16	1.1/2
DI/0-17	10217	DI/BSF/0-40	14917	3/4	1.1/2
DI/0-18	10218	DI/BSF/0-41	14918	7/8	2
DI/0-19	10219	DI/BSF/0-42	14919	1	2
DI/0-20	10220	DI/BSF/0-43	14920	1.1/8	2.1/4
DI/0-20/SPL	10225	DI/BSF/0-43/SPL	14921	1.1/8	2.1/2
DI/0-21	10221	DI/BSF/0-44	14922	1.1/4	2.1/4
DI/0-21/SPL	10226	DI/BSF/0-44/SPL	14923	1.1/4	2.1/2
DI/0-22	10222	DI/BSF/0-45	14924	1.3/8	3
DI/0-23	10223	DI/BSF/0-46	14925	1.1/2	3

UNIFIED ROUND DIES

CAT. NR.	ORD NR.	CAT. NR.	ORD NR.	NOMINAL SIZE	OUTER DIA.
UNIFIED FINE 60° (UNF)		UNIFIED COARSE 60° (UNC)		(INCH)	(INCH)
DI/UNF/0-47	15000	DI/UNC/0-70	15100	1/16	13/16
DI/UNF/0-48	15001	DI/UNC/0-71	15101	3/32	13/16
DI/UNF/0-49	15002	DI/UNC/0-72	15102	1/8	13/16
DI/UNF/0-50	15003	DI/UNC/0-73	15103	5/32	13/16
DI/UNF/0-51	15004	DI/UNC/0-74	15104	3/16	13/16
DI/UNF/0-52	15005	DI/UNC/0-75	15105	7/32	13/16
DI/UNF/0-53	15006	DI/UNC/0-76	15106	1/4	1
DI/UNF/0-53/SPL	15007	DI/UNC/0-76/SPL	15107	1/4	13/16
DI/UNF/0-54	15008	DI/UNC/0-77	15108	5/16	1
DI/UNF/0-55	15009	DI/UNC/0-78	15109	3/8	1
DI/UNF/0-56	15010	DI/UNC/0-79	15110	5/16	1.1/2
DI/UNF/0-57	15011	DI/UNC/0-80	15111	3/8	1.1/2
DI/UNF/0-58	15012	DI/UNC/0-81	15112	7/16	1.1/2
DI/UNF/0-59	15013	DI/UNC/0-82	15113	1/2	1.1/2
DI/UNF/0-60	15014	DI/UNC/0-83	15114	9/16	1.1/2
DI/UNF/0-61	15015	DI/UNC/0-84	15115	5/8	1.1/2
DI/UNF/0-62	15016	DI/UNC/0-85	15116	11/16	1.1/2
DI/UNF/0-63	15017	DI/UNC/0-86	15117	3/4	1.1/2
DI/UNF/0-64	15018	DI/UNC/0-87	15118	7/8	2
DI/UNF/0-65	15019	DI/UNC/0-88	15119	1	2
DI/UNF/0-66	15020	DI/UNC/0-89	15120	1.1/8	2.1/4
DI/UNF/0-66/SPL	15021	DI/UNC/0-89/SPL	15121	1.1/8	2.1/2
DI/UNF/0-67	15022	DI/UNC/0-90	15122	1.1/4	2.1/4
DI/UNF/0-67/SPL	15023	DI/UNC/0-90/SPL	15123	1.1/4	2.1/2
DI/UNF/0-68	15024	DI/UNC/0-91	15124	1.3/8	3
DI/UNF/0-69	15025	DI/UNC/0-92	15125	1.1/2	3

METRIC ROUND DIES

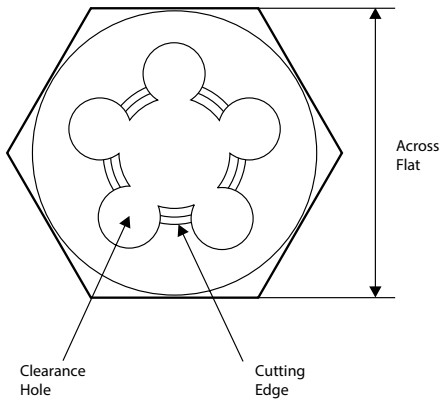
CAT. NR.	ORD NR.	NOMINAL SIZE	OUTER DIA.
		(INCH)	(INCH)
DI/2M	10402	2x0.4	13/16
DI/3M	10403	3x0.5	13/16
DI/4M	10404	4x0.7	13/16
DI/4M/SPL	10440	4 X 0.75	13/16
DI/5M	10405	5x0.8	13/16
DI/5M/SPL	10441	5 X 0.90	13/16
DI/6M	10406	6x1.0	1
DI/6M/SPL	10442	6 x 1.0	1.1/2
DI/7M	10407	7x1.0	1
DI/8M/SPL1	10443	8x1.0	1
DI/8M	10408	8x1.25	1
DI/8M-SPL	10444	8x1.25	1.1/2
DI/9M-SPL	10445	9 x 1.0	1
DI/9M	10409	9x1.25	1
DI/10M/SPL1	10447	10 X 1.25	1
DI/10M	10410	10x1.5	1
DI/10M/SPL	10446	10x1.5	1.1/2
DI/11M	10411	11 X 1.5	1.1/2
DI/12M/SPL	10448	12 X 1.5	1.1/2
DI/12M	10412	12x1.75	1.1/2
DI/13M	10413	13x1.75	1.1/2
DI/14M	10414	14x2.0	1.1/2
DI/16M	10416	16x2.0	1.1/2
DI/18M	10418	18x2.5	1.1/2
DI/20M	10420	20x2.5	2
DI/22M	10422	22x2.5	2
DI/24M	10424	24x3.0	2
DI/27M	10427	27x3.0	2.1/2
DI/30M	10430	30x3.5	2.1/2

BRITISH STANDARD PARALLEL 55° (BSP) ROUND DIES

CAT. NR.	ORD NR.	NOMINAL SIZE	OUTER DIA.
		(INCH)	(INCH)
DI/BSP/0-93	15200	1/8	1
DI/BSP/0-94	15201	1/4	1.1/2
DI/BSP/0-95	15202	3/8	1.1/2
DI/BSP/0-96	15203	1/2	2
DI/BSP/0-97	15204	5/8	2
DI/BSP/0-98	15205	3/4	2
DI/BSP/0-99	15206	1	2.1/4
DI/BSP/0-100	15207	1	2.1/2
DI/BSP/0-101	15208	1.1/4	3



Also referred to as Die Nuts, Hexagonal Dies are used for cutting external threads. These are used as individual pieces, the same die being passed over the job to obtain clean threading. Manufactured from Carbon Steel, these can be tightened using a spanner



(BSF) 55° HEXAGONAL DIES

CAT. NR.	ORD NR.	NOMINAL SIZE	A/F (ACROSS FLATS)	THICKNESS
		(INCH)	(INCH)	(INCH)
DI/H/BSF/1-8	10600	1/8	0.710	1/4
DI/H/BSF/5-32	10607	5/32	0.710	1/4
DI/H/BSF/7-32	10608	7/32	0.710	1/4
DI/H/BSF/1-4	10601	1/4	0.710	1/4
DI/H/BSF/9-32	10609	9/32	0.820	5/16
DI/H/BSF/5-16	10610	5/16	0.820	5/16
DI/H/BSF/3-8	10602	3/8	0.920	3/8
DI/H/BSF/7-16	10611	7/16	1.010	7/16
DI/H/BSF/1-2	10603	1/2	1.100	1/2
DI/H/BSF/9-16	10612	9/16	1.300	5/8
DI/H/BSF/5-8	10604	5/8	1.300	5/8
DI/H/BSF/3-4	10605	3/4	1.480	11/16
DI/H/BSF/7-8	10613	7/8	1.670	13/16
DI/H/BSF/0-1	10606	1	2.050	15/16
DI/H/BSF/1-1-8	10614	1.1/8	2.220	1.1/16
DI/H/BSF/1-1-4	10615	1.1/4	2.220	1.1/16
DI/H/BSF/1-3-8	10616	1.3/8	2.580	1.1/8
DI/H/BSF/1-1-2	10617	1.1/2	2.760	1.1/4
DI/H/BSF/1-5-8	10618	1.5/8	2.760	1.1/4
DI/H/BSF/1-3-4	10619	1.3/4	3.150	1.3/8
DI/H/BSF/1-7-8	10620	1.7/8	3.150	1.3/8
DI/H/BSF/0-2	10621	2	3.330	1.3/4

(BSW) 55° HEXAGONAL DIES

CAT. NR.	ORD NR.	NOMINAL SIZE	A/F (ACROSS FLATS)	THICKNESS
		(INCH)	(INCH)	(INCH)
DI/H/1-8	10800	1/8	0.710	1/4
DI/H/5-32	10809	5/32	0.710	1/4
DI/H/7-32	10810	7/32	0.710	1/4
DI/H/3-16	10823	3/16	0.710	1/4
DI/H/1-4	10802	1/4	0.710	1/4
DI/H/9-32	10811	9/32	0.820	5/16
DI/H/5-16	10812	5/16	0.820	5/16
DI/H/3-8	10803	3/8	0.920	3/8
DI/H/7-16	10813	7/16	1.010	7/16
DI/H/1-2	10804	1/2	1.100	1/2
DI/H/9-16	10814	9/16	1.300	5/8
DI/H/5-8	10805	5/8	1.300	5/8
DI/H/3-4	10806	3/4	1.480	11/16
DI/H/7-8	10807	7/8	1.670	13/16
DI/H/0-1	10808	1	2.050	15/16
DI/H/1-1-8	10815	1.1/8	2.220	1.1/16
DI/H/1-1-4	10816	1.1/4	2.220	1.1/16
DI/H/1-3-8	10817	1.3/8	2.580	1.1/8
DI/H/1-1-2	10818	1.1/2	2.760	1.1/4
DI/H/1-5-8	10819	1.5/8	2.760	1.1/4
DI/H/1-3-4	10820	1.3/4	3.150	1.3/8
DI/H/1-7-8	10821	1.7/8	3.150	1.3/8
DI/H/0-2	10822	2	3.330	1.3/4

(UNC) 60° HEXAGONAL DIES

CAT. NR.	ORD NR.	NOMINAL SIZE	A/F (ACROSS FLATS)	THICKNESS
		INCH	INCH	INCH
DI/H/UNC/1-8	14808	1/8	0.710	1/4
DI/H/UNC/5-32	14810	5/32	0.710	1/4
DI/H/UNC/7-32	14811	7/32	0.710	1/4
DI/H/UNC/1-4	14800	1/4	0.710	1/4
DI/H/UNC/9-32	14812	9/32	0.820	5/16
DI/H/UNC/5-16	14801	5/16	0.820	5/16
DI/H/UNC/3-8	14802	3/8	0.920	3/8
DI/H/UNC/7-16	14813	7/16	1.010	7/16
DI/H/UNC/1-2	14803	1/2	1.100	1/2
DI/H/UNC/9-16	14814	9/16	1.300	5/8
DI/H/UNC/5-8	14804	5/8	1.300	5/8
DI/H/UNC/3-4	14805	3/4	1.480	11/16
DI/H/UNC/7-8	14809	7/8	1.670	13/16
DI/H/UNC/0-1	14806	1	2.050	15/16
DI/H/UNC/1-1-8	14807	1.1/8	2.220	1.1/16
DI/H/UNC/1-1-4	14815	1.1/4	2.220	1.1/16
DI/H/UNC/1-3-8	14816	1.3/8	2.580	1.1/8
DI/H/UNC/1-1-2	14817	1.1/2	2.760	1.1/4
DI/H/UNC/1-5-8	14818	1.5/8	2.760	1.1/4

(UNF) 60° HEXAGONAL DIES

CAT. NR.	ORD NR.	NOMINAL SIZE	A/F (ACROSS FLATS)	THICKNESS
		(INCH)	(INCH)	(INCH)
DI/H/UNF/1-8	10911	1/8	0.710	1/4
DI/H/UNF/5-32	10912	5/32	0.710	1/4
DI/H/UNF/7-32	10913	7/32	0.710	1/4
DI/H/UNF/1-4	10900	1/4	0.710	1/4
DI/H/UNF/9-32	10914	9/32	0.820	5/16
DI/H/UNF/5-16	10901	5/16	0.820	5/16
DI/H/UNF/3-8	10902	3/8	0.920	3/8
DI/H/UNF/7-16	10915	7/16	1.010	7/16
DI/H/UNF/1-2	10903	1/2	1.100	1/2
DI/H/UNF/9-16	10916	9/16	1.300	5/8
DI/H/UNF/5-8	10904	5/8	1.300	5/8
DI/H/UNF/3-4	10905	3/4	1.480	11/16
DI/H/UNF/7-8	10910	7/8	1.670	13/16
DI/H/UNF/0-1	10906	1	2.050	15/16
DI/H/UNF/1-1-8	10908	1.1/8	2.220	1.1/16
DI/H/UNF/1-1-4	10909	1.1/4	2.220	1.1/16
DI/H/UNF/1-3-8	10917	1.3/8	2.580	1.1/8
DI/H/UNF/1-1-2	10918	1.1/2	2.760	1.1/4
DI/H/UNF/1-5-8	10919	1.5/8	2.760	1.1/4

METRIC HEXAGONAL DIES

CAT. NR.	ORD NR.	NOMINAL SIZE	A/F (ACROSS FLATS)	THICKNESS
		MM	INCH	INCH
DI/H/3M	10503	3	0.710	1/4
DI/H/4M	10504	4	0.710	1/4
DI/H/5M	10505	5	0.710	1/4
DI/H/6M	10506	6	0.710	1/4
DI/H/7M	10507	7	0.820	5/16
DI/H/8M	10508	8	0.820	5/16
DI/H/9M	10509	9	0.920	3/8
DI/H/10M	10510	10	0.920	3/8
DI/H/11M	10511	11	1.010	7/16
DI/H/12M	10512	12	1.100	1/2
DI/H/14M	10514	14	1.300	5/8
DI/H/16M	10516	16	1.300	5/8
DI/H/18M	10518	18	1.300	5/8
DI/H/18M/SPL	10519	18	1.480	11/16
DI/H/20M	10520	20	1.480	11/16
DI/H/22M	10522	22	1.670	13/16
DI/H/24M	10524	24	2.050	15/16
DI/H/27M	10527	27	2.220	1.1/16
DI/H/30M	10530	30	2.220	1.1/16
DI/H/33M	10533	33	2.580	1.1/8

55° BSP HEXAGONAL DIES

CAT. NR.	ORD NR.	NOMINAL SIZE	A/F (ACROSS FLATS)	THICKNESS
		INCH	INCH	INCH
DI/H/BSP/1-8	10700	1/8	0.920	3/8
DI/H/BSP/1-4	10701	1/4	1.100	1/2
DI/H/BSP/3-8	10702	3/8	1.300	5/8
DI/H/BSP/1-2	10703	1/2	1.670	13/16
DI/H/BSP/5-8	10704	5/8	1.670	13/16
DI/H/BSP/3-4	10705	3/4	2.050	15/16
DI/H/BSP/7-8	10707	7/8	2.220	1.1/16
DI/H/BSP/0-1	10706	1	2.580	1.1/8
DI/H/BSP/1-1-4	10708	1.1/4	2.760	1.1/4
DI/H/BSP/1-1-2	10709	1.1/2	3.150	1.1/4
DI/H/BSP/1-3-4	10710	1.3/4	3.330	1.1/4



This range of die holders is best suited for applications requiring efficient and clean cutting of external threads. Die holders have a rugged construction with heavy duty set screws that hold the die firmly in place.

These are manufactured in two types:

a. Acc DIN 225

These have steel bodies with chrome plated handles.

b. Professional

This range of die holders have an all steel construction with black powder coated body. Handles have knurled ends, the ends being black powder coated.



ORDERING INFORMATION

CAT. NR.	ORD NR.	SUITABLE FOR DIE SIZE	LENGTH
		(MM)	
ACC DIN 225			
DS/D/20-5	09100	20x5	200 mm
DS/D/20-7	09101	20x7	200 mm
*DS/D/25-9	09102	25x9	224 mm
*DS/D/30-11	09103	30x11	280 mm
DS/D/38-14	09104	38x14	315 mm
PROFESSIONAL			
DS/13-16	09110	13/16"	6.1/2"
*DS/0-1	09111	1"	8.1/4"
DS/1-5-16	09112	1.5/16"	10"
*DS/1-1-2	09113	1.1/2"	12.3/8"
*DS/0-2	09114	2"	15.3/8"
DS/2-1-2	09116	2.1/2"	19"
DS/0-3	09117	3"	22.1/2"
DS/3-1-2	09118	3.1/2"	29.3/4"
DS/0-4	09119	4"	33"

* Best Seller

A complete range of taps and dies along with suitable tap wrenches and die holders packed in strong, attractive and convenient to store boxes. Contents are housed in a well fitted inserts.



TDE/41/M/ST



TDE/1/ST

ORDERING INFORMATION

CAT NR.	ORD NR.	CONSTITUENTS
41 PCS TAP & DIE SET		
TDE/41/1/ST	10015	T handle Tap Wrench 0 - 1/4" T handle Tap Wrench 1/4" - 1/2" Bar Type Tap Wrench 0 - 1/2" Die Holders for Round Dies of dia. 13/16" Die Holders for Round Dies of dia. 1" Die Holders for Round Dies of dia. 1.1/2" Thread Pitch Gage (18 leaves, #8 to #44) 17 individual Hand Taps & Round Dies in sizes: 4-40 NC, 6-32 NC, 8-32 NC, 10-24 NC, 10-32 NF, 12-24 NC, 1/8"-27 NPT, 1/4"-20 NC, 1/4"-28 NF, 5/16"-18 NC, 5/16"-24 NF, 3/8"-16 NC, 3/8"-24 NF, 7/16"-14 NC, 7/16"-20 NF, 1/2"-13 NC, 1/2"-20 NF
TDE/41/M/ST	10014	T handle Tap Wrench 0 - 1/4" T handle Tap Wrench 1/4" - 1/2" Bar Type Tap Wrench 0 - 1/2" Die Holders for Round Dies of dia. 13/16" Die Holders for Round Dies of dia. 1" Die Holders for Round Dies of dia. 1.1/2" Thread Pitch Gage (16 leaves, 0.35mm to 3mm) 17 individual Hand Taps & Round Dies in sizes: 3mm - 0.50mm, 4mm - 0.70mm, 4mm - 0.75mm, 5mm - 0.80mm, 5mm - 0.90mm, 6mm - 1.00mm, 7mm - 1.00mm, 8mm - 1.00mm, 8mm - 1.25mm, 9mm - 1.00mm, 9mm - 1.25mm, 10mm - 1.50mm, 11mm - 1.50mm, 12mm - 1.50mm, 12mm - 1.75mm, 1/8" - 28mm BSP

CAT NR.	ORD NR.	CONSTITUENTS
37 PCS METRIC TAP & DIE SET		
TDE/1/ST	10000	Bar Type Tap Wrench 2 mm - 6.3 mm Bar Type Tap Wrench 4.9 mm - 12 mm Die Holders for Round Dies of dia. 1" Die Holders for Round Dies of dia. 1.1/2" Die Holders for Round Dies of dia. 2" 8 Round Dies: 6mm , 8mm, 10mm, 12mm, 14mm, 16mm, 18mm, 20mm 8 Metric Tap Sets: (3 Taps each) 6mm , 8mm, 10mm, 12mm, 14mm, 16mm, 18mm, 20mm



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